

SUPERCUT

TOP FEATURES

- Typical applications are the removal of defects from castings and the repair of defective welds.
- Shall be used in DC- or AC current.

CLASSIFICATION

AWS Not applicable

CURRENT TYPE

AC, DC-

WELDING POSITIONS

Flat/Horizontal

OUTPUT RANGE

Diameter x Length (mm)	Current range (A)
3.2 x 450	130-170
4.0 x 450	200-260

PACKAGING AND AVAILABLE SIZES

Diameter x Length (mm)	Packaging	Electrodes/pack	Net weight/pack (kg)	Item number
3.2 x 450	CBOX	70	3.9	W000258293
4.0 x 450	CBOX	55	4.1	W000258294

TEST RESULTS

Test results for mechanical properties, deposit or electrode composition and diffusible hydrogen levels were obtained from a weld produced and tested according to prescribed standards, and should not be assumed to be the expected results in a particular application or weldment. Actual results will vary depending on many factors, including, but not limited to, weld procedure, plate chemistry and temperature, weldment design and fabrication methods. Users are cautioned to confirm by qualification testing, or other appropriate means, the suitability of any welding consumable and procedure before use in the intended application

Safety Data Sheets (SDS) are available here:



Subject to Change – The information is accurate to the best of our knowledge at the time of printing.
Please refer to www.lincolnelectric.eu for any updated information.