

# SAFER B 600

## TOP FEATURES

- Typical HRc 55-59
- Stable arc and very low spattering loss
- Slag is easy to remove

## CLASSIFICATION

EN ISO 14700 E Z (Fe2)  
DIN 8555 E 6-UM-60

## CURRENT TYPE

DC+

## WELDING POSITIONS

Flat/Horizontal

## CHEMICAL COMPOSITION (WEIGHT %), TYPICAL, ALL WELD METAL

C	Mn	Si	Cr	Mo	Fe	V
0.5	0.3	0.4	8	0.5	bal.	0.5

## MECHANICAL PROPERTIES, TYPICAL, ALL WELD METAL

Required	Condition*	Hardness HRc
EN ISO 14700	AW	30-58
DIN 8555	AW	57-62
Typical values	AW	58

\*AW: As-welded

## OUTPUT RANGE

Diameter x Length (mm)	Current range (A)
3.2 x 450	100-120
4.0 x 450	140-160
5.0 x 450	180-210

## PACKAGING AND AVAILABLE SIZES

Diameter x Length (mm)	Packaging	Electrodes/pack	Net weight/pack (kg)	Item number
3.2 x 450	CBOX	113	5.5	W000380858
4.0 x 450	CBOX	78	5.5	W000380859
5.0 x 450	CBOX	49	5.5	W000380861

## TEST RESULTS

Test results for mechanical properties, deposit or electrode composition and diffusible hydrogen levels were obtained from a weld produced and tested according to prescribed standards, and should not be assumed to be the expected results in a particular application or weldment. Actual results will vary depending on many factors, including, but not limited to, weld procedure, plate chemistry and temperature, weldment design and fabrication methods. Users are cautioned to confirm by qualification testing, or other appropriate means, the suitability of any welding consumable and procedure before use in the intended application

Safety Data Sheets (SDS) are available here:



Subject to Change – The information is accurate to the best of our knowledge at the time of printing. Please refer to [www.lincolnelectric.eu](http://www.lincolnelectric.eu) for any updated information.